

# GPPS 1084

## Technical Data Sheet

Properties	Unit	Value	ASTM method
<b>physical</b>			
Melt flow rate @200°C & 5 kg load	g/10min	8	D1238
<b>Mechanical properties</b>			
Tensile strength	Mpa	50	D638
Flexural modulus	Mpa	3100	D790
Charpy impact strength(unnotched)	Kj/m <sup>2</sup>	10	D256
<b>Thermal properties</b>			
Vicat softening point @120°C/hr,1 kg(min)	C	91	D1525